

CREATE HVLP INSTRUCTIONS FOR CLEAR



TIPS TO CONSIDER BEFORE INSTALLATION:

- IdeaPaint CREATE should be applied between 50°F and 85°F. It will be dry-to-the-touch in 1 hour at normal temperatures and humidity (minimum 30 to maximum 70).
- Follow all safety precautions as outlined on the MSDS which can be found at ideapaint.com.
- Measure the space to be painted. Height x Width = Square Footage.
- IdeaPaint CREATE CLEAR kits are specifically formulated to provide coverage up to the indicated sizes. DO NOT STRETCH PAINT. Attempts to increase coverage area may result in reduced product performance due to thin coat application.
- Mix Parts A and B according to stir time specified in the kit instructions. Pour entire contents into HVLP 1 quart cup.
- IdeaPaint CREATE dries quickly. Use wet-on-wet technique and apply IdeaPaint CREATE in sections, each 5-ft wide by the entire height.

SURFACE PREPARATION:

IdeaPaint CREATE CLEAR can be applied over any latex-based topcoat.

APPLICATION:

Dry wipe any sanded surface and remove all debris prior to application. Use commercial grade Stage 4 HVLP equipment, such as Graco FinishPRO HVLP 9.0. Review manufacturer's safety and application procedures.

- Prepare the area prior to spraying to protect surfaces and materials from air borne spray particles.
- Select a Graco .071 spray tip. For other Stage 4 HVLP devices, select a .051-.071 spray tip for epoxy coatings.
- IdeaPaint should be sprayed with a consistently leveled gun 10" – 12" from the surface to allow for a wide spray fan. This will aid in even coverage and reduce the risk of striping.
- Crosshatch spray pattern is required. Take care to apply a light pass. Avoid a heavy coating application. Adjust spray speed to keep each pass light while maintaining a wet edge. Ensure 50% fan overlap per stroke.
- Apply coating in 3-5 light passes to achieve and not exceed 4 mil wet film. Work in 5-ft wide columns x full height of the wall as 15 minute open time and wet edge maintenance allows. Do not stop between passes except to test the mil thickness with a mil gauge. Depending on section size (approx. 50 sq. ft.), this process should take 1-2 minutes per pass and 5-10 minutes per section. **Note:** Always overlap sections and maintain wet edges. Use "feathering technique" at overlap to avoid heavy build up and sagging. Consistently achieve but do not exceed 4 mils wet.
- Inspect IdeaPaint CREATE surface throughout the application for missed spots, debris, and uneven coverage. Repair all surface blemishes with another light pass. Check surface from various angles for uniform coverage with an even surface density. The IdeaPaint surface should have a consistent sheen when viewed at all viewing angles up to an 85°.

CLEAN UP:

- Clean equipment with acetone.
- Remove painter's tape while IdeaPaint CREATE is still wet. If the IdeaPaint CREATE surface has started to dry, use a razor blade to lightly score the tape edge before removal. Complete and then hang the "Ready to Use" sign(s) next to the painted surface. IdeaPaint CREATE will be ready for use in 4 days.

USE AND MAINTENANCE:

IMPORTANT!

- **Do not write on IdeaPaint CREATE surface prior to 4 full days of cure.**
- For best performance, use IdeaPaint WRITE or EXPO BOLD dry erase markers.
- Low odor dry erase markers are not recommended.
- For best erasing performance, a microfiber cloth is recommended.
- For periodic thorough cleaning, use warm water and a microfiber cloth.
- For more thorough cleaning and stubborn stains, use the solvent-free IdeaPaint Cleaner and a microfiber cloth.
- Do not use chemicals or abrasive materials on an IdeaPaint surface.

TERMS AND CONDITIONS

BY OPENING THIS CAN OF IDEAPAIN CREATE, YOU AGREE THAT YOU WILL NOT, DIRECTLY OR INDIRECTLY, ALTER OR REMOVE, AND SHALL ABIDE BY, ANY PATENT, TRADEMARK, COPYRIGHT, TRADE SECRET, PROPRIETARY OR OTHER NOTICES CONTAINED ON THE CAN OR ITS PACKAGING. YOU AGREE TO HOLD IN CONFIDENCE THE PAINT PRIOR TO ITS USE AND NOT TO DISCLOSE OR MAKE AVAILABLE IN ANY FORM THE PAINT, EXCEPT TO YOUR EMPLOYEES AND CONTRACTORS WHO APPLY THE PAINT. YOU SHALL NOT DISASSEMBLE, DECOMPILE OR REVERSE ENGINEER OR OTHERWISE DERIVE THE COMPONENTS OF THE PAINT, SHALL NOT PERMIT OTHERS TO DO SO, AND SHALL REQUIRE ANY ACQUIRER OF THIS PAINT TO AGREE TO THESE TERMS.

